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Mazdoor Kisan Shakti Sangathan

“The Right to Information, The Right to Live”

“पुराने को छोड़ नये के तरफ”

Jawaharlal Nehru

“Step Out From the Old to the New”

IS 11122-3 (1984): Specification for Letter Press Printing Plates and Equipment, Part 3: Galleys [MED 25: Printing Machinery]

“ज्ञान से एक नये भारत का निर्माण”

Satyanaaranay Gangaram Pitroda

“Invent a New India Using Knowledge”



“ज्ञान एक ऐसा खजाना है जो कभी चुराया नहीं जा सकता है”

Bhartṛhari—Nītiśatakam

“Knowledge is such a treasure which cannot be stolen”





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Indian Standard

**SPECIFICATION FOR  
LETTER PRESS PRINTING PLATES AND EQUIPMENT  
PART 3 GALLEYS**

1. **Scope** — Specifies dimensions (thickness) and certain technical requirements for galleys.
2. **Definition** — For the purposes of this standard, following definition shall apply.
  - 2.1 *Galley* — A flat, rectangular, three walled tray on which composed matter in the form of type, blocks, etc, is handled.
3. **Material** — Galley shall be made from rust-resisting steel strip or from steel strip adequately treated to protect it against corrosion, or from any other suitable material.
4. **Thickness** — The thickness of galleys shall be  $1.20 \pm 0.05$  mm.

**EXPLANATORY NOTE**

This standard is being issued in the following four parts:

- Part 1 Original printing plates
- Part 2 Flat metal duplicate plates
- Part 3 Galleys
- Part 4 Jobbing chases

If necessary, further parts will be issued to cover other components. While preparing this standard, assistance has been derived from BS 4946 : Part 3 : 1973 'Specification for letter press printing plates and equipment: Part 3 Galleys' issued by the British Standards Institution.